

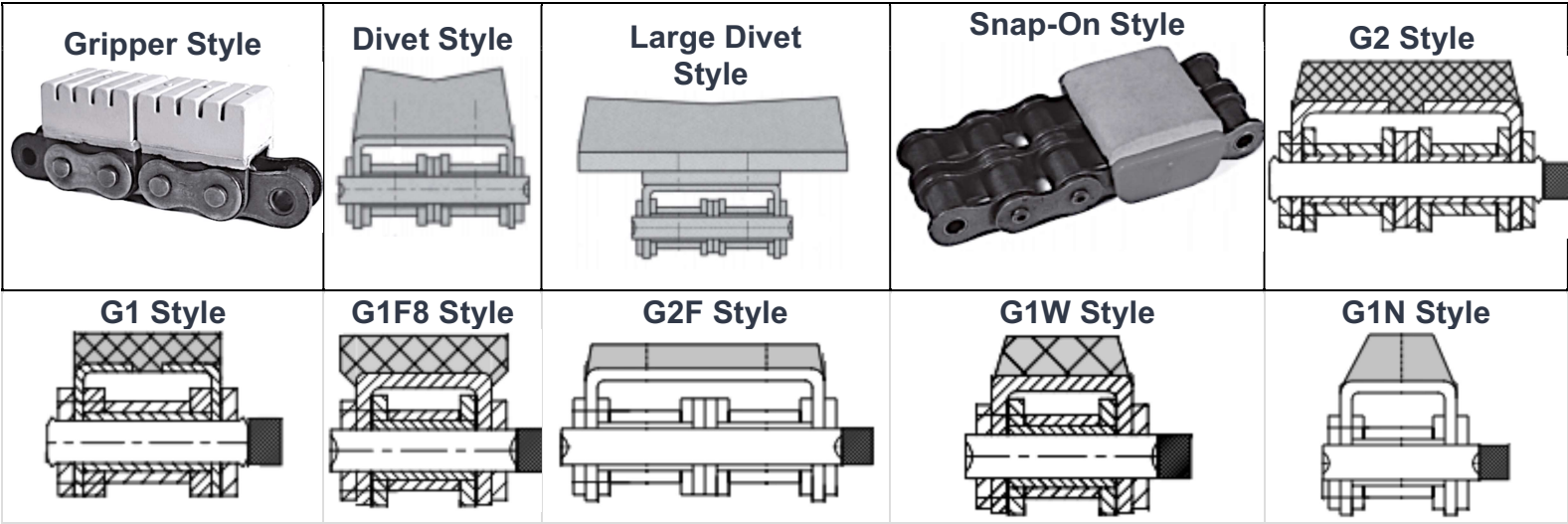
Rubber top roller chains are found throughout the industry in wood processing, glass, synthetic panels, and more applications. Our line of Metric and ANSI rubber top roller chains utilize premium quality rubber and high strength steel.

Material Options:

| Rubber Grade    | Shore Hardness | Temperature Range | Oil/ Grease Resistance | UV Resistance |
|-----------------|----------------|-------------------|------------------------|---------------|
| Natural Rubber  | 75+ / -5       | -10° - +70° C     | Poor                   | Poor          |
| Nitrile Rubber  | 75+ / -5       | -10° - +120° C    | Excellent              | Fair          |
| Neoprene Rubber | 75+ / -5       | -10° - +80° C     | Fair                   | Excellent     |

Rubber Top Chain Styles

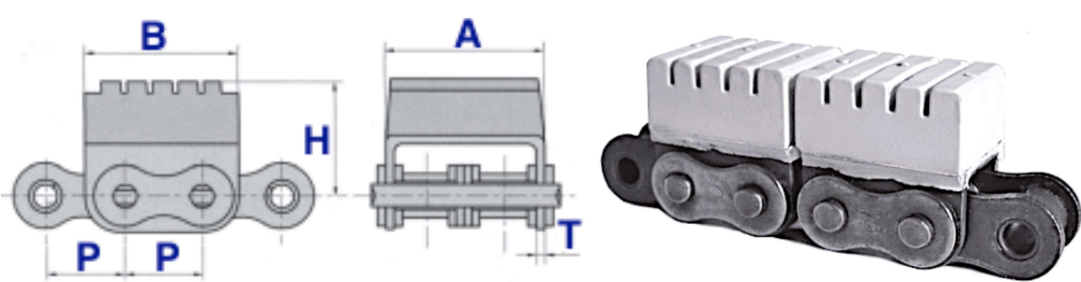
Different profiles on rubber top roller chains are utilized in different types of applications. The below chart shows all of the "standard" rubber top roller chain styles but custom OEM options are also available upon request.



Non-Marking Roller Chain



Gripper Style Rubber Top Roller Chains

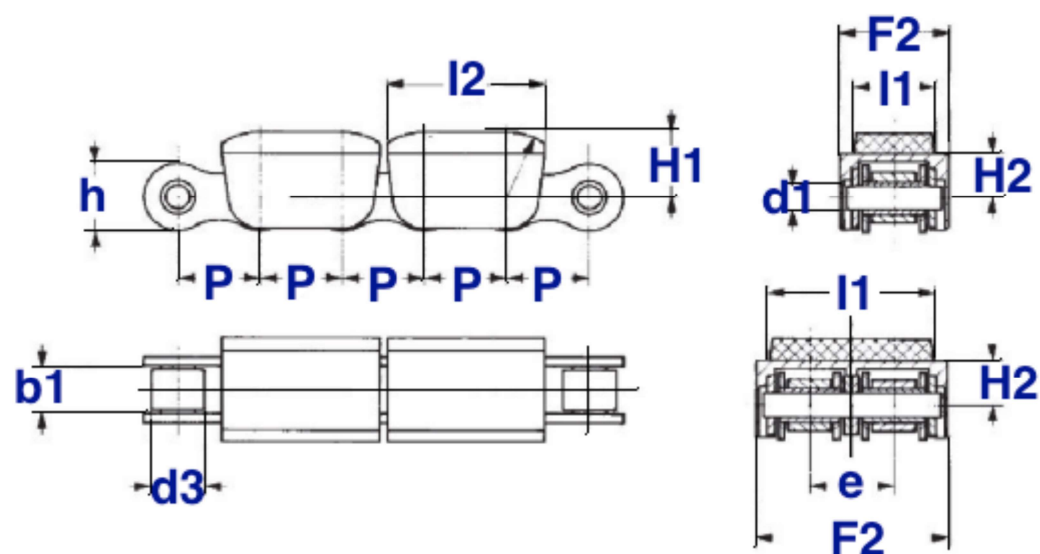


Available in ANSI sizes 40 - 80 and ISO sizes 08B - 16B

Dimensions in millimeters

| Size | Chain Width | (H)   | (h)   | (B)   | (T)  |
|------|-------------|-------|-------|-------|------|
| 60-2 | 53.00       | 33.80 | 45.56 | 34.87 | 2.00 |

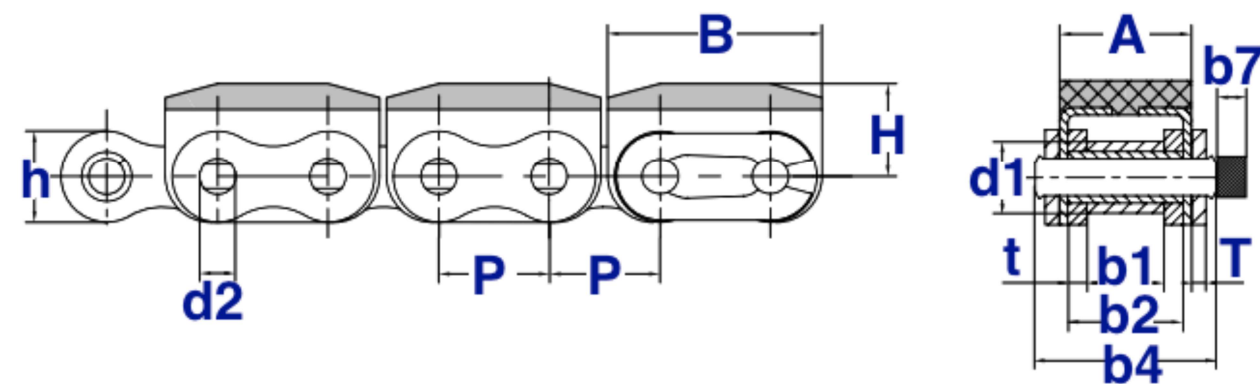
# Snap-On Style Rubber Top Roller Chains



Dimensions in millimeters

| Size      | (p)    | (b1)  | (d1)  | (d3)  | (e)   | (h)  | (L1) | (L2) | (H1) | (H2) | (F2) | (f)<br>cm <sup>2</sup> | Weight (kG/ M) |
|-----------|--------|-------|-------|-------|-------|------|------|------|------|------|------|------------------------|----------------|
| 08B-1CLIP | 12.7   | 7.75  | 4.45  | 8.51  | --    | 11.8 | 14.0 | 24.2 | 12.3 | 8.3  | 20.0 | 0.50                   | 0.85           |
| 08B-2CLIP | 12.7   | 7.75  | 4.45  | 8.51  | 13.92 | 11.8 | 28.0 | 24.2 | 12.3 | 8.3  | 33.5 | 1.01                   | 1.60           |
| 10B-1CLIP | 15.875 | 9.65  | 5.08  | 10.16 | --    | 14.7 | 15.5 | 30.5 | 15.0 | 10.0 | 21.5 | 0.67                   | 1.15           |
| 10B-2CLIP | 15.875 | 9.65  | 5.08  | 10.16 | 16.59 | 14.7 | 32.0 | 30.5 | 15.0 | 10.0 | 38.5 | 1.34                   | 2.18           |
| 12B-1CLIP | 19.05  | 11.68 | 5.72  | 12.06 | --    | 16.1 | 19.0 | 37.0 | 16.0 | 11.0 | 25.0 | 0.89                   | 1.50           |
| 12B-2CLIP | 19.05  | 11.68 | 5.72  | 12.06 | 19.46 | 16.1 | 39.5 | 37.0 | 16.0 | 11.0 | 44.5 | 1.79                   | 2.90           |
| 16B-1CLIP | 25.4   | 17.02 | 8.28  | 15.88 | --    | 21.0 | 33.0 | 49.0 | 21.4 | 15.4 | 39.0 | 2.10                   | 3.25           |
| 16B-2CLIP | 25.4   | 17.02 | 8.28  | 15.88 | 31.88 | 21.0 | 65.0 | 49.0 | 21.4 | 15.4 | 71.0 | 4.21                   | 6.35           |
| 20B-1CLIP | 31.75  | 19.56 | 10.19 | 19.05 | --    | 26.4 | 36.0 | 61.5 | 25.0 | 19.0 | 44.0 | 2.96                   | 4.30           |
| 20B-2CLIP | 31.75  | 19.56 | 10.19 | 19.05 | 36.45 | 26.4 | 72.5 | 61.5 | 25.0 | 19.0 | 80.5 | 5.91                   | 8.40           |

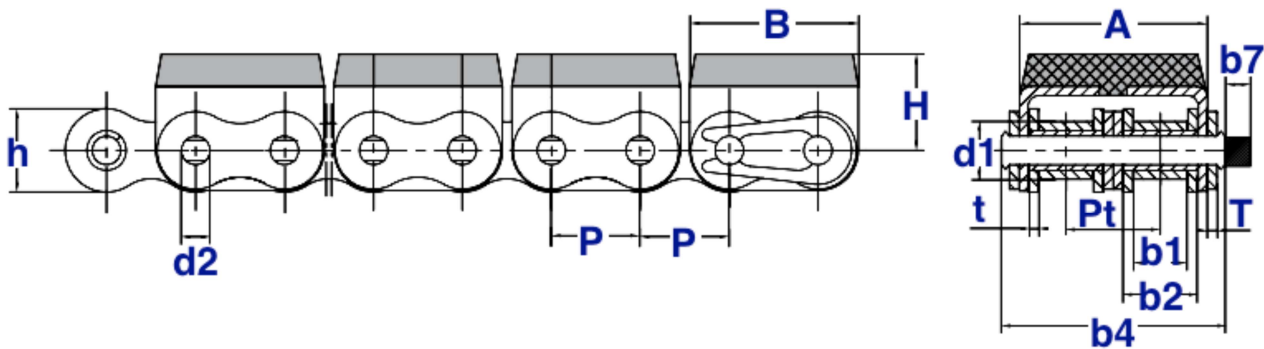
# G1 Style Rubber Top Roller Chain



Dimensions in millimeters

| Size | (P)   | (b1)  | (d1)  | (d2) | (b4)  | (b7) | (b2)  | (t)  | (T)  | (h)   | (A)   | (B)   | (H)   |
|------|-------|-------|-------|------|-------|------|-------|------|------|-------|-------|-------|-------|
| 16B  | 25.40 | 17.02 | 15.88 | 8.28 | 39.70 | 5.40 | 25.45 | 4.15 | 3.10 | 21.08 | 29.10 | 49.00 | 21.40 |

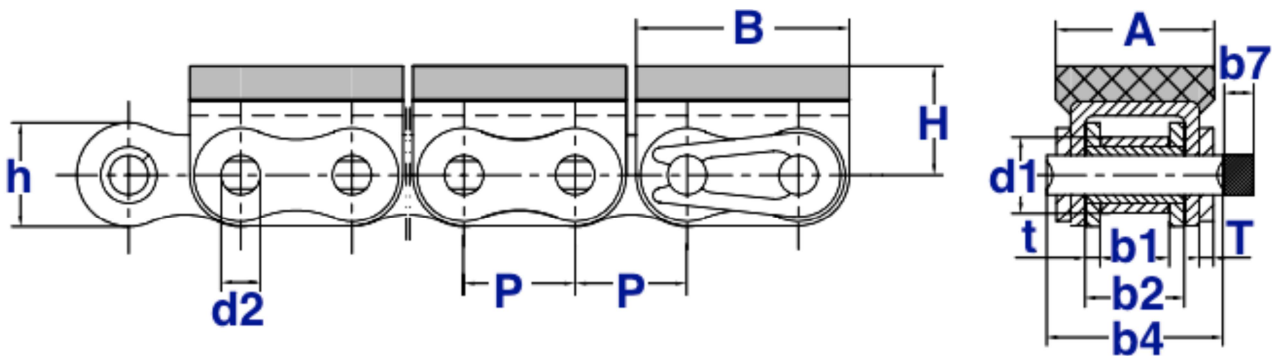
G2 Style Rubber Top Roller Chain



Dimensions in millimeters

| Size  | (P)    | (b1)  | (d1)  | (d2) | (b4)  | (b7) | (b2)  | (t)  | (T)  | (h)   | (Pt)  | (A)   | (B)   | (H)   |
|-------|--------|-------|-------|------|-------|------|-------|------|------|-------|-------|-------|-------|-------|
| 10B-2 | 15.875 | 9.65  | 10.16 | 5.08 | 39.70 | 4.10 | 13.28 | 1.70 | 1.70 | 14.73 | 16.59 | 33.30 | 30.00 | 17.00 |
| 12B-2 | 19.05  | 11.68 | 12.07 | 5.72 | 46.00 | 4.60 | 15.62 | 1.85 | 1.85 | 16.13 | 19.46 | 39.20 | 36.00 | 16.00 |

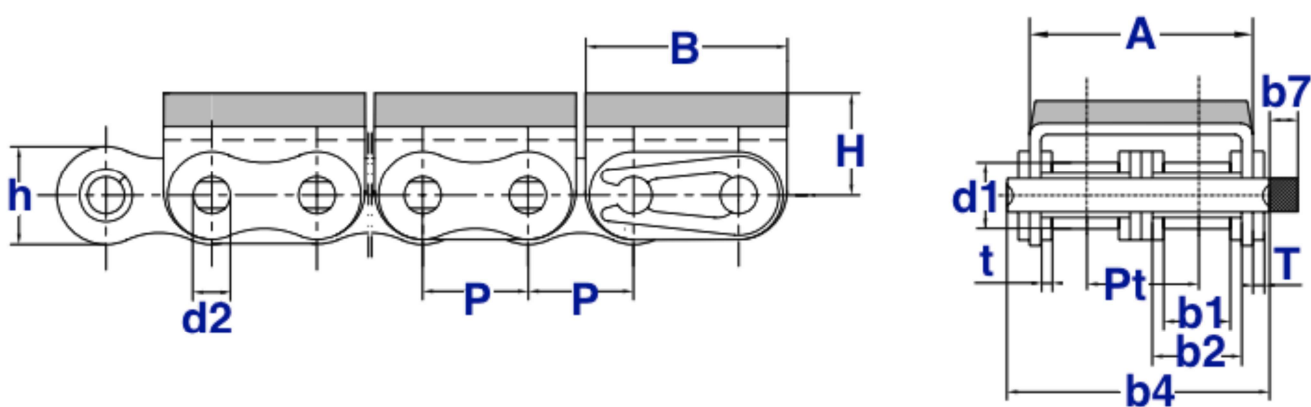
G1F8 Style Rubber Top Roller Chain



Dimensions in millimeters

| Size | (P)   | (b1) | (d1) | (d2) | (b4)  | (b7) | (b2)  | (t)  | (T)  | (h)   | (A)   | (B)   | (H)   |
|------|-------|------|------|------|-------|------|-------|------|------|-------|-------|-------|-------|
| 08B  | 12.70 | 7.75 | 8.51 | 4.45 | 20.00 | 3.00 | 11.30 | 1.60 | 1.60 | 11.81 | 18.00 | 24.20 | 12.30 |

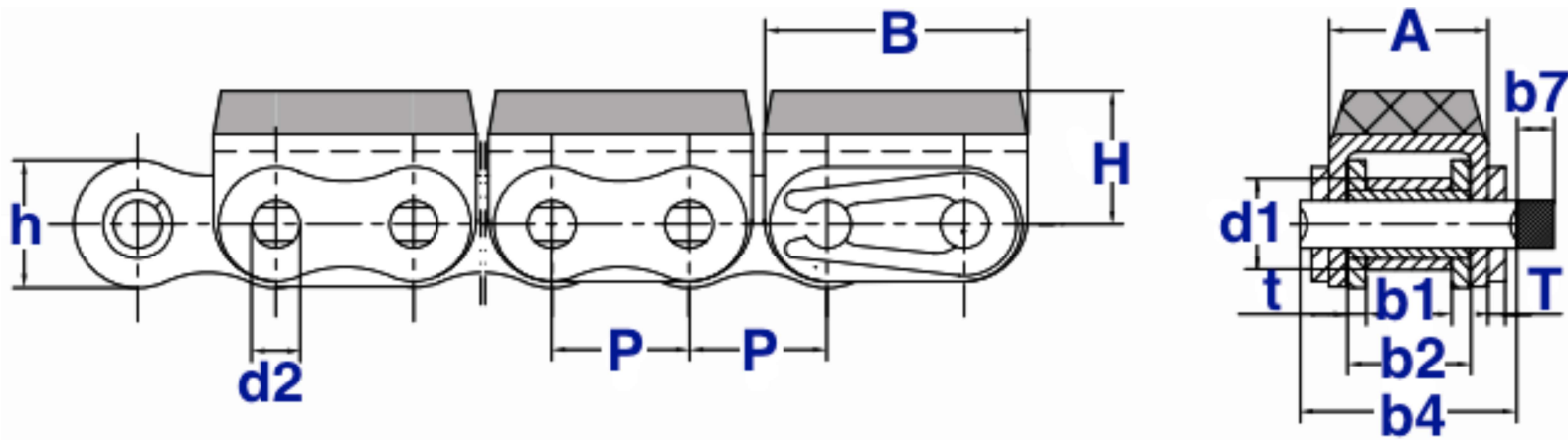
G2F Style Rubber Top Roller Chain



Dimensions in millimeters

| Size | (P)   | (b1) | (d1) | (d2) | (b4)  | (b7) | (b2)  | (t)  | (T)  | (h)   | (A)   | (B)   | (H)   |
|------|-------|------|------|------|-------|------|-------|------|------|-------|-------|-------|-------|
| 08B  | 12.70 | 7.75 | 8.51 | 4.45 | 34.30 | 3.90 | 11.30 | 1.60 | 1.60 | 11.81 | 28.40 | 24.20 | 12.30 |

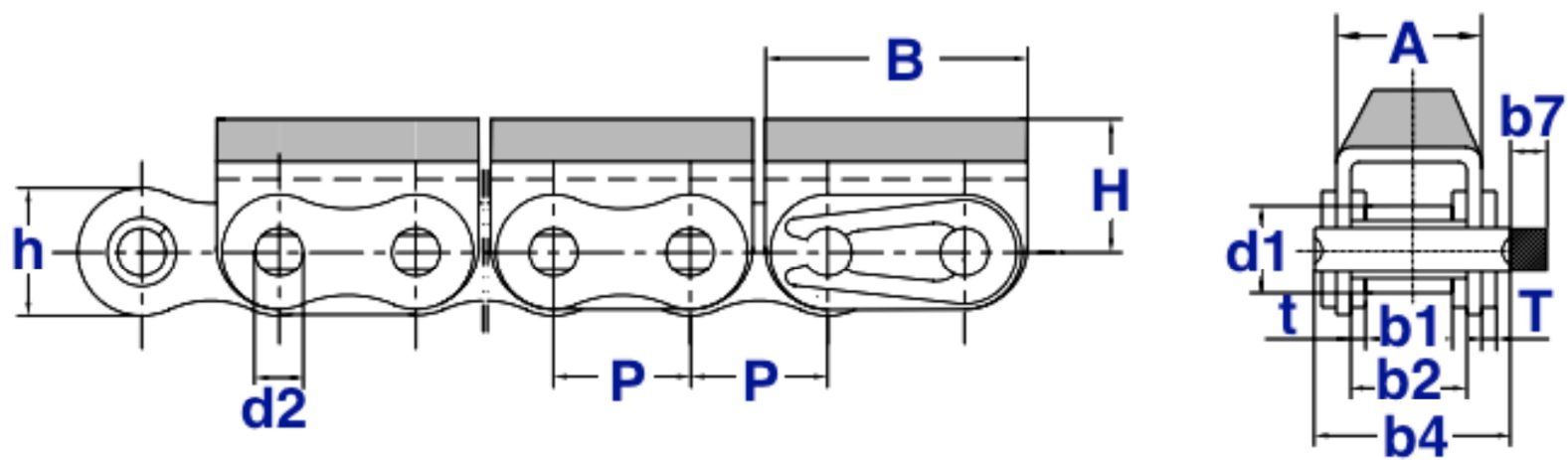
G1W Style Rubber Top Chain



Dimensions in millimeters

| Size | (P)   | (b1)  | (d1)  | (d2)  | (b4)  | (b7) | (b2)  | (t)  | (T)  | (h)   | (A)   | (B)   | (H)   |
|------|-------|-------|-------|-------|-------|------|-------|------|------|-------|-------|-------|-------|
| 08B  | 12.70 | 7.75  | 8.5   | 4.45  | 20.00 | 3.90 | 11.30 | 1.60 | 1.60 | 11.81 | 14.60 | 24.20 | 12.30 |
| 12B  | 19.05 | 11.68 | 12.07 | 5.72  | 26.50 | 4.60 | 15.62 | 1.85 | 1.85 | 16.13 | 19.60 | 36.00 | 21.00 |
| 80   | 25.40 | 15.75 | 15.88 | 7.94  | 38.00 | 5.40 | 22.60 | 3.10 | 3.10 | 24.13 | 27.50 | 46.00 | 21.40 |
| C20B | 31.75 | 19.56 | 19.05 | 10.19 | 48.50 | 6.10 | 29.01 | 4.50 | 3.50 | 26.42 | 36.30 | 58.00 | 27.00 |

G1N Style Rubber Top Chain

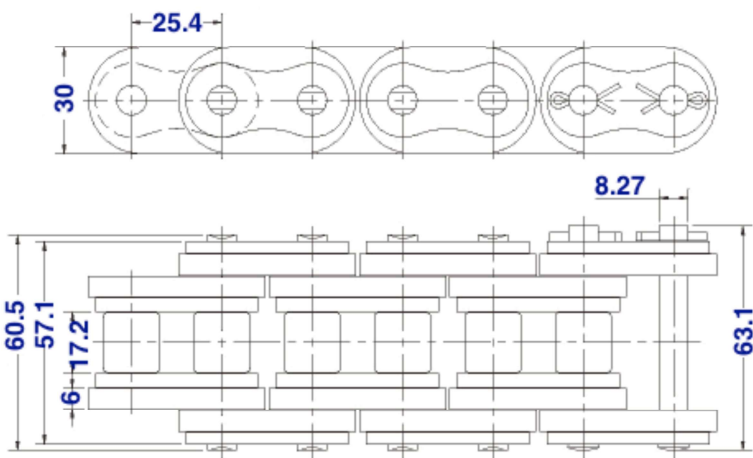


Dimensions in millimeters

| Size | (P)    | (b1)  | (d1)  | (d2)  | (b4)  | (b7) | (b2)  | (t)  | (T)  | (h)   | (A)   | (B)   | (H)   |
|------|--------|-------|-------|-------|-------|------|-------|------|------|-------|-------|-------|-------|
| 10B  | 18.875 | 9.65  | 10.16 | 5.08  | 23.20 | 4.10 | 13.28 | 1.70 | 1.70 | 14.73 | 16.80 | 30.00 | 17.00 |
| 16B  | 25.40  | 17.02 | 15.88 | 8.28  | 39.20 | 5.40 | 25.45 | 4.15 | 3.10 | 21.08 | 29.10 | 49.00 | 21.40 |
| 24B  | 38.10  | 25.40 | 25.40 | 14.63 | 61.60 | 6.60 | 37.92 | 6.00 | 4.80 | 33.40 | 47.00 | 72.60 | 34.00 |

Non-Marking Roller Chain Sizes

16B-M-JLP-EL



16B-M-JLP-E2LR

